

TECHNICAL SHEET N2.02

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PRIMER 15

One-pack primer that provides good adhesion for ANTIFOULING 56 on propellers, stem drives and flaps.

GENERAL DATA		
CODE	300.4.001	
SPECIFIC GRAVITY	1.100±0.030	kg/dm ³
FINISH	matt	
COLOUR	grey	
VOLUME SOLIDS	36±2	%

APPLICATION INSTRUCTIONS

PRIMER 15 can be applied over steel, cast iron and old painted propellers.

Be sure surface is clean, dry and free of oil, grease and any other contaminant.

APPLICATION	brush
THINNER	ready to use
DRY FILM THICKNESS	15÷20 µ (36÷56 wet)
COATS	one
CALCULATED COVERAGE	24 m ² /l - 15 µ
CALCULATED CONSUMPTION	42 ml/ m ² - 15 µ
ENVIRONMENTAL CONDITIONS	min. temp. for satisfactory cure is 5°C (40°F) relative humidity less than 85%
DRYING TIMES (25°C - 70°F - 50% U.R.)	to touch: 30 min to recoat: 5÷6 hours mechanical and chemical resistance: 1 day
MAX RECOVERING TIME	not critical
RECOMMENDED FINISH	ANTIFOULING 56
STORAGE STABILITY	12 months on condition that the material is indoors, in a sealed drum and protected against heat and freeze

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