

TECHNICAL SHEET
N2.01 - Revision n. 01/ September 2010

ADHERPRIMER 11
Code 109.1.001

One-pack primer that provides good adhesion for antifouling paints on gel coat, GRP and epoxy.

GENERAL DATA		
SPECIFIC GRAVITY	1.230±0.030	kg/dm ³
FINISH	matt	
COLOUR	light blue	
VOLUME SOLIDS	20±2	%
TEMPERATURE RESISTANCE	continuous: 60°C (140°F) intermittent: 80°C (176°F)	

APPLICATION INSTRUCTIONS

ADHERPRIMER 11 can be applied over gel coat, GRP and epoxies.

Be sure surface is clean, dry and free of oil, grease and any other contaminant.

Application method	Thinning (% w/w)	Ø gun's nozzle (mm)	Ø airless nozzle (in)	Pressure (kg/cm²)	Compression ratio
air spraying	0 ÷ 2	1.4 – 1.6	---	3÷4	---
brush	---	---	---	---	---

THINNER	ready to use
DRY FILM THICKNESS	15÷20 μ (75÷100 wet)
COATS	one
CALCULATED COVERAGE	13.3 m ² /l - 15 μ
CALCULATED CONSUMPTION	75 ml/ m ² - 15 μ
ENVIRONMENTAL CONDITIONS	min. temp. for satisfactory cure is 5°C (40°F) relative humidity less than 85%
DRYING TIMES (25°C - 70°F - 50% U.R.)	to touch: 30 min to recoat: 5÷6 hours mechanical and chemical resistance: 1 day
MAX RECOVERING TIME	not critical
RECOMMENDED FINISH	ANTIFOULING ALL TYPES
STORAGE STABILITY	12 months on condition that the material is indoors, in a sealed drum and protected against heat and freeze

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